# SAVER SERIES



Floating oil collecting system for machine tool

CSPN

Floating oil / precipitated slurry collecting system for machine tools **CSPW** 



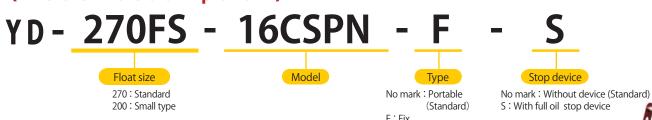


Floating oil collecting system for coolant 25CS series



# Coolant Saver Portable CSPN / CSP

### <Model description>



#### ⟨Use⟩

Floating oil on coolant is collected.

• Collection of floating oil in coolant tanks for machine tools.

#### **(Advantages)**

Work process reduction Cost reduction

Work environment conservation

- No need troublesome electric works due to the air drive.
- No need to replace consumable parts like filters due to separation by the difference in specific gravity.
- One machine can be moved around the site with casters and used for multiple machine tools.
- The float and hoses can be allowed inside.
- It prevents deterioration of coolant liquid and leads to maintenance of quality of processed parts.
- The cycle of liquid replacement is extended and coolant consumption and drainage are reduced, leading to cost reduction.

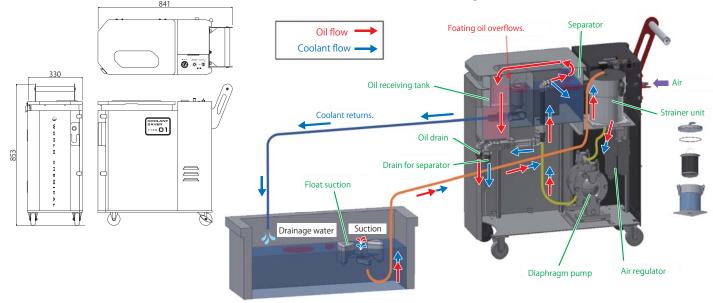
#### **〈Features〉**

- Floating oil collection, foreign matter removal and oilywater separation can be performed with one unit.
- Since the inlet for oil follows the liquid surface of the tank by the float, the floating oil is collected continuously and efficiently.
- A strainer unit as standard prevents large foreign matter and slurry from entering the pump and reduces problems such as pump failure and sedimentation of foreign matter in the separation tank.
- It adopts difference in specific gravity separation and there are no consumables such as filters that need to be replaced periodically.
- By a oil full stop device as an option, the collection of oily water is automatically stopped when the receiving tank is full.



# ⟨Outline drawing⟩

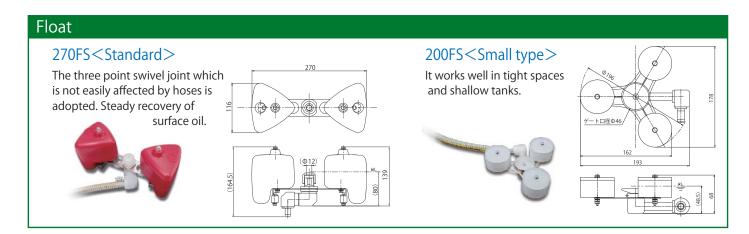
### <Flow diagram>



# ⟨Specification⟩

Model	YD-270FS-16CSPN	
Oil colleced amount	1∼5 L/min	
Operating temp.	Max 50°C	
Dimension	W330×D841×853H	
Weight	Approx. 60kg (Dry)	
Float suction (Standard)	Dimension: W270×D116×139H (Approx.) Minimum liquid level: 80mm	
Collection pump	Diaphragm type supply air pressure: 0.2~0.7Mpa Main material: Exterior=Aluminum Diaphragm=NBR Air three piece set (Coupler 20PM with plug)	
Separator	Capacity: Approx. 12.5L / Structure: Difference in S.G. separation	
Strainer	Main material: PVC (Transparent) / Basket: Approx. 1,200cc	
Suction hose	$\varphi$ 13×3m made of PVC	
Drain hose	$\varphi$ 25×2m made of PVC	
Option	Small float (Minimum liquid level: 48.5mm) Automatic stop device (Collection automatically stops when the drained oil is full.)   **Pail is not included.	

# Compact type **YD-270FS-16CSP** Compact and lightweight for easier installation, maintenance and cleaning (same performance as CSPN type)



# Coolant Saver Portable Hybrid CSPW

### (Model description)

**YD-270FS-12CSPW** 

Float size 270: Standard

200: Small type

#### 2 roles in 1 unit

Floating oil on coolant and precipitated slurry are collected.

• Collection of floating oil in coolant tanks for machine tools and precipitated slurry.

#### ⟨Advantages⟩

⟨Use⟩

Work process reduction Cost reduction Work environment conservation

- No need troublesome electric works due to the air drive.
- No need to replace consumable parts like filters due to separation by the difference in specific gravity.
- Since the collected slurry is stored in a pail, there are no consumables and it can be easily processed without getting your hands dirty.
- One machine can be moved around the site with casters and used for multiple machine tools.
- The float and hoses can be allowed inside.
- It prevents deterioration of coolant liquid and leads to maintenance of quality of processed parts.
- The cycle of liquid replacement is extended and coolant consumption and drainage are reduced, leading to cost reduction.

#### 〈Features〉

- Floating oil collection, foreign matter removal and oilywater separation can be performed with one unit.
- Since the inlet for oil follows the liquid surface of the tank by the float, the floating oil is collected continuously and efficiently.
- A strainer unit as standard prevents large foreign matter and slurry from entering the pump and reduces problems such as pump failure and sedimentation of foreign matter in the separation tank.
- It adopts difference in specific gravity separation and there are no consumables such as filters that need to be replaced periodically.
- By a oil full stop device, the collection of oily water is automatically stopped when the receiving tank is full.
- · Various operations can be easily performed because the operation unit is concentrated in the center.



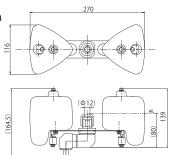


#### Float

#### 270FS < Standard >

The three point swivel joint which is not easily affected by hoses is adopted. Steady recovery of surface oil

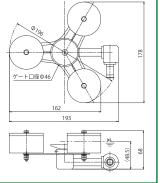




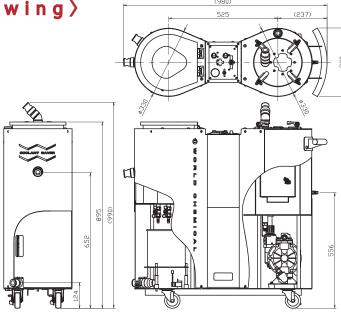
#### 200FS < Small type >

It works well in tight spaces and shallow tanks.

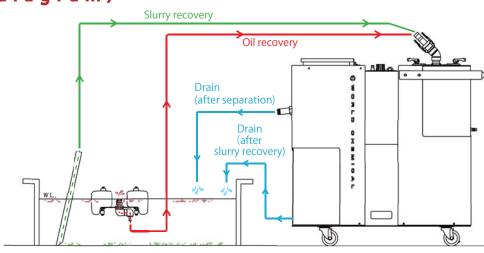




# (Outline drawing)



### (Flow diagram)



### **(Specification)**

	Oil collectiony	Slurry collection		
Model	YD-270FS-12CSPW			
Collected amount	Oil collection $1 \sim 5$ L/min.	Slurry $\sim$ 30L/min.		
Operated temp.	Max	50℃		
Dimension	980W×330D×990H(mm)			
Weight	Approx. 75kg (Dry)			
Suction for collection (Standard)	(Float) Material: PE、PP、SUS Dimension: W270×D116×139H (Outline) Hose: φ13×2.5m (Made of PVC)  ※ Minimum liquid level: 80mm	(Nozzle) Material: PVC Dimension: $\varphi$ 26(20A)×L700 Hose: $\varphi$ 25×2.5m (Made of PVC)		
Collection pump	Diaphragm pump (Main material: Exterior=Aluminum、Diaphragm=NBR)			
Supply pressure	Recommended: 0.4Mpa			
Regulator valve	Air two point set (Supply port: 20PM with plug)			
Separator	Capacity: Approx. 12L / Difference in S.G. separation	_		
Strainer	Main material: SUS / Backet material: SUS(Capacity approx. 6L) (mesh 1mm)			
Drain hose	$\varphi$ 25 $\times$ 1.5 m / Made of PVC	$\varphi$ 25×2m / Made of PVC		
Standard equip.	• Automatic stop device (Collection automatically stops when the drained oil is full.) • 4L pail			
Option	• Small float (Min. liquid level: 48.5mm) • Scraper unit (Part for forced oil discharge) • Strainer bug filter ( $100 \mu$ , $50 \mu$ )			

# Coolant Saver YD-25CS

### 〈Model description〉

YD-25 CS 400N - 80F

400N-80F : For sharrow tank 600N-150F: For standard tank

#### ⟨Use⟩

Floating oil on coolant is collected, and the liquid and oil are separated and discharged.

- · Collection of floating oil in a scrubber.
- Purification of coolant liquid in alkaline degreasing process.

### <Advantages>

Work process reduction Cost reduction Work environment conservation

- Prevents deterioration of coolant liquid and maintains cleaning performance.
- The cycle of liquid replacement is extended, and the amount of coolant liquid consumed and drained is reduced, leading to cost reduction.
- The combination of a sealless pump and a separator with no consumables makes maintenance easy.

#### ⟨Features⟩

- It can also be used for high temperature (90 degrees and over) liquids mixed with slurry.
- Since the oily water inlet follows the liquid surface by means of a float, oil can be collected continuously and efficiently.
- Since the pump is no seal structure, it is not malfunction even if it runs dry.
- The separator adopts a specific gravity separation and there are no consumables that require periodic replacement.







Option: Scraper (Forced oil drain part)

Special for coolant saver Input : 3PH, 200V Output: 25W Indoor type with Terminal box (Exclusively for Japan)



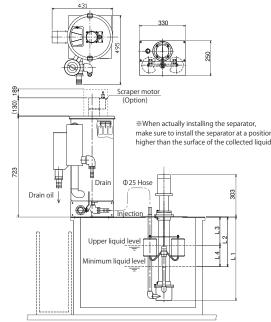




By attaching a scraper to the oil drain port, surface layer oil is scraped out and discharged. It is effective even for oil with poor fluidity due to high viscosity oil or slurry mixed in.

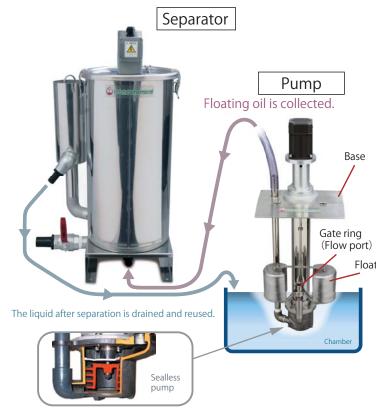
# SAVER SERIES

# ⟨Outline drawing⟩



	Dimension (mm)			
	L1	L2	L3	L4
Model	Pump Length	Min. liquid level	Upper liquid level	Follow up range
YD-25CS400N-80F	397	205	125	80
YD-25CS600N-150F	597	335	185	150
YD-25CS800N-200F	797	485	285	200

# <Flow diagram>



# ⟨Specification⟩

	Madal		اما	Shallow tank type	Standard type	Deep tank type
		Model		YD-25CS400N-80F	YD-25CS600N-150F	YD-25CS800N-200F
Cno		Collected oil amount		MAX5L / min.		
Spe	·C.	Operated temp.		Normal temperature ∼ MAX 90°C		
Collection pump	Collection method		Surface following type skimmer integrated with a float & pump			
	Material		SUS304 (Some parts in the wet parts kit is made of AL.)			
	Flow gate		The surface oil and water inflow thickness is kept at 5 mm. (Fine adjustment is possible.)			
		Fluctua	ntion flow range	80mm	150mm	200mm
	Pump I	ength (in tank)	400mm	600mm	800mm	
	Occupied space		330×250mm			
	Structure		Sealless screw type pump			
	THD - Capacity		50Hz: 1.5m-5L/min. 60Hz: 1.5m-6L/min.			
	Motor		3 $\varphi$ 200V 4P 90W Total close indoor motor (Japanese domestic specification product)			
		Casing		SUS304		
		Material	Impeller	CFRPP Molded		
			Shaft seal	No (Sealles structure without a mechanical seal)		
			Bearing		PTFE	
		Shaft	SUS304 (It is possible to a	eplace only the shaft sleeve which co	ontacts with the bearing.)	
		Structure		Difference in specific gravity separation method		
			Material	SUS304		
Separator	Thick	oil discharge	Overflow from the oil drain port at the top of the separator.			
		Option	Scraper unit (Forced oil drain part, 3 $\varphi$ 200V 25W Indoor geared motor) $\%$ Exclusively for Japan			
	Outline		W431 × D495 × 723H (mm) (With a scraper : +189H)			
			Weight	20kg(With a scraper23kg)		
	Capacity		35L			
Standard accessary		accessary	Wire rainforced soft PVC flexible hose $\varphi$ 25 $\times$ 5 m, $\varphi$ 38 $\times$ 1 m Each one piece.			
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■Note:		



